



TOUGH STUFF! Ladder End Camp Beds and Bunkbeds.

Wood:

A purposeful combination of southern yellow and radiata pine engineered for strength, longevity, value and ease of maintenance. Solid wood construction. Kiln dried to 8-12% moisture content to minimize warpage.

Stain:

No-wipe (NGR) stain topped and sealed with 2 coats of 50-sheen catalyzed lacquer. All items are available in Honey Brown or Black protective lacquer finish.

Glue:

Water-based polyvinyl acetate.

Fasteners:

#8 x 1 1/4" wood screws, 2" finishing nails, 4 hole angles with 5/8" pan head screws, 4" lag bolts.

Construction of End Panels:

Vertical corner posts constructed of 2" x 4" solid wood boards. Horizontal cross-members constructed of 2" x 4" and 2" x 6" solid wood boards. Horizontal cross-members are double-doweled and glued into vertical posts, then further strengthened by a pocket mortise and coarse thread screw. End panels are bored to accept lag bolts, with recessed holes to keep bolt head flush with outer surface. Demountable top and bottom bunk are secured by 3" long steel dowel pins, 3/8" diameter.

Construction of Side Rails:

Solid wood 2" x 6" board, bored to accept 4" long, 3/8" diameter lag bolts. Solid wood 2" x 2" cleat is attached to the inside of each rail with glue and shank screws to provide support for the mattress foundation (not included). Mattress foundation support consists of (4) 1" x 4" solid wood boards that rest on top of the cleats, attached with #8, 1 1/4" wood screws.

Construction of Guard Rails:

Guardrails consist of (2) 7/4" x 1" x 4" boards fastened together with (3) 8 3/4" x 1" x 4" boards leaving 3" of space between the horizontal boards. Guard rails attach to bed with (2) 2-hole angle brackets and (4) 5/8" screws on each end.

Warranty:

Furniture is engineered for heavy-use environments and protected by 5-Year Structural Warranty.

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Description	SKU#	Width	Length	Height	Finish
Dowel Single Bed to fit 39" x 75" mattress (not included)	066-0	42"	77.5"	37"	Honey Brown or Black
Dowel Single Bed to fit 39" x 80" mattress (not included)	066-0SS	42"	82.5"	37"	Honey Brown or Black
Dowel Single Bed to fit 36" x 75" mattress (not included)	066-040	39"	77.5"	37"	Honey Brown or Black
Dowel Single Bed to fit 36" x 80" mattress (not included)	066-040SS	39"	82.5"	37"	Honey Brown or Black
Dowel Single Bed to fit 30" x 75" mattress (not included)	066-034	33"	77.5"	37"	Honey Brown or Black
Dowel Single Bed to fit 30" x 80" mattress (not included)	066-034SS	33"	82.5"	37"	Honey Brown or Black
Dowel Bunkbed to fit 39" x 75" mattress (not included)	066-2	42"	77.5"	65"	Honey Brown or Black
Dowel Bunkbed to fit 39" x 80" mattress (not included)	066-2SS	42"	82.5"	65"	Honey Brown or Black
Dowel Bunkbed to fit 36" x 75" mattress (not included)	066-240	39"	77.5"	65"	Honey Brown or Black
Dowel Bunkbed to fit 36" x 80" mattress (not included)	066-240SS	39"	82.5"	65"	Honey Brown or Black
Dowel Bunkbed to fit 30" x 75" mattress (not included)	066-234	33"	77.5"	65"	Honey Brown or Black
Dowel Bunkbed to fit 30" x 80" mattress (not included)	066-234SS	33"	82.5"	65"	Honey Brown or Black