



TOUGH STUFF! Mission Sofas, Loveseats and Lounge Chairs

Wood:

A purposeful combination of southern yellow and radiata pine engineered for strength, longevity, value and ease of maintenance. Solid wood construction. Kiln dried to 8-12% moisture content to minimize warpage.

Stain:

No-wipe (NGR) stain topped and sealed with 2 coats of 50-sheen catalyzed lacquer. All items are available in Honey Brown or Black protective lacquer finish. Select items are available in Wild Cherry protective lacquer finish.

Glue:

Water-based polyvinyl acetate.

Fasteners

8mm X 50mm fluted dowels, 1 ½ pan head coarse screw and 3 inch lag bolts

Construction of Panels

Side panels are assembled by dowel construction. The #6 X 5/4 cross members are doweled into the 2 ¼ X 3 ½ uprights. Spindles are doweled and pressed into the upper and lower cross member. All dowels are glued and a ½ inch set nail is shot into the dowel through the side to hold the dowel in place while glue dries. Back is 5/5 material and assembled by Dowel construction. Spindles are doweled and pressed into the upper and lower cross member. The back is placed into a 4 sided press and ½ inch set nails are placed through the back into each dowel to hold while glue dries. Side panels are finished with a 5/4 X 3 ½ inch cap that is doweled into the side and screwed from the frame up with 1 ½ inch screws.

Construction of Frame

Back Panel is elegantly tilted back to create the perfect pitch for the back cushion. The back panel is attached by 4 - 3 inch steel lags and a decorative cap is placed over to hide it. Front rail is constructed of 2 X 6 solid wood boards. And is attached with 4 - 3 inch lag bolts and a decorative cap is placed over to hide it. Seat decks are constructed of 1 X 6 solid wood boards and fastened with 2 inch nails from front and back.

Cushions

Reversible and replaceable seat and back. Back cushion foam core is Ultracell 1.6 High Density foam. Seat cushion foam core is Ultracell 1.8 High Density foam. Heavy Duty nylon zippers are used in both pieces. Meets CAL117 flammability requirements.

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Warranty:

Furniture is engineered for heavy-use environments. Wood frame is protected by 5-Year Structural Warranty. Cushion cover and core 1-Year Warranty. Fabric carries the fabric mill's warranty.

Description	SKU#	Width	Depth	Height	Finish
Mission Style Chair	761	31"	35"	29"	Honey Brown, Black or Wild Cherry
Mission Style Loveseat	762	53"	35"	29"	Honey Brown, Black or Wild Cherry
Mission Style Sofa	763	76"	35"	29"	Honey Brown, Black or Wild Cherry