



TOUGH STUFF! Dining Tables and Chairs.

Wood:

A purposeful combination of southern yellow and radiata pine engineered for strength, longevity, value and ease of maintenance. Solid wood construction. Kiln dried to 8-12% moisture content to minimize warpage.

Stain:

No-wipe (NGR) stain topped and sealed with 2 coats of 50-sheen catalyzed lacquer. All items are available in Honey Brown or Black protective lacquer finish. Select items are available in Wild Cherry protective lacquer finish.

Glue:

Water-based polyvinyl acetate.

Fasteners:

#8 x 1 1/4" wood screws and 1 1/4" finishing nails.

Construction of Wood Top:

3/4" thick x 4" wide solid wood planks edge-glued to create a smooth, uniform surface.

Construction of Laminate Top:

3/4" Gatorply substrata. High-pressure laminate. Wilsonart Pencilwood 7747-58 with Honey Brown Wood Items, Wilsonart Black 1595-60 with Black Items.

Construction of Leg Base and Apron:

Solid wood apron is attached to underside of table top with cleats and 1 1/2" screws. Legs attach to apron with 2 threaded bolts per leg, metal corner brace and flange nuts.

Construction of Trestle Base:

3-ply construction made of 1" x 4" and 1" x 6" solid wood boards, nailed, glued, and sealed in hydraulic press.

Construction of Chairs:

Posts are 1 3/4" x 1 1/2" solid wood. All joints double doweled and glued, further strengthened by #8, 2" wood screw on all cross members, concealed with wood plug. Front and back seat support for durability. Solid wood or padded seat attached to corner blocks with (4) #8, 1 1/2" wood screws. Solid wood or padded back attached by (4) #8, 2" wood screws, concealed with wood plugs.

Warranty:

Furniture is engineered for heavy-use environments and protected by 10-Year Structural Warranty.



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Description	SKU#	Width	Length	Height	Finish
36" x 36" Table. Wood top. 4-leg base.	545LG	36"	36"	30"	Honey Brown or Black
36" x 36" Table. Laminate top. 4-leg base.	545LTLG	36"	36"	30"	Honey Brown or Black
36" x 36" Table. Wood top. Trestle base.	545TR	36"	36"	30"	Honey Brown or Black
36" x 36" Table. Laminate top. Trestle base.	545LTR	36"	36"	30"	Honey Brown or Black
36" x 60" Table. Wood top. 4-leg base.	546LG	36"	60"	30"	Honey Brown or Black
36" x 60" Table. Laminate top. 4-leg base.	546LTLG	36"	60"	30"	Honey Brown or Black
36" x 60" Table. Wood top. Trestle base.	546TR	36"	60"	30"	Honey Brown or Black
36" x 60" Table. Laminate top. Trestle base.	546LTR	36"	60"	30"	Honey Brown or Black
36" x 72" Table. Wood top. 4-leg base.	548LG	36"	72"	30"	Honey Brown or Black
36" x 72" Table. Laminate top. 4-leg base.	548LTLG	36"	72"	30"	Honey Brown or Black
36" x 72" Table. Wood top. Trestle base.	548TR	36"	72"	30"	Honey Brown or Black
36" x 72" Table. Laminate top. Trestle base.	548LTR	36"	72"	30"	Honey Brown or Black
36" x 84" Table. Laminate top. 4-leg base.	549LTLG	36"	84"	30"	Honey Brown or Black