



TOUGH STUFF! Chests, Dressers, Desks, Nightstand, Case Pieces with Drawers.

Wood:

A purposeful combination of southern yellow and radiata pine engineered for strength, longevity, value and ease of maintenance. Solid wood construction. Kiln dried to 8-12% moisture content to minimize warpage.

Stain:

No-wipe (NGR) stain topped and sealed with 2 coats of 50-sheen catalyzed lacquer. All items are available in Honey Brown or Black protective lacquer finish. Select items are available in Wild Cherry protective lacquer finish.

Glue:

Water-based polyvinyl acetate.

Fasteners:

#8 x 1 1/4" wood screws and 1 1/4" finishing nails.

Construction of Side Panels:

2-ply panels. Inner ply vertically oriented 1" x 4" solid wood boards. Outer ply 1" x 4" frame. Panels are glued and nailed with 1 1/4" finish nails, then sealed in a hydraulic press for tight seams.

Construction of Wood Top:

Non-recessed top constructed of 1" thick solid wood boards, edge-glued to minimize voids between boards and reduce swelling or shrinking.

Construction of Laminate Top:

3/4" Gatorply substrata. High-pressure laminate. Wilsonart Pencilwood 7747-58 with Honey Brown Wood Items, Wilsonart Black 1595-60 with Black Items, Wilsonart Biltmore Cherry 7924K-07 with Wild Cherry items.

Construction of Drawers:

Drawer box wood is 3/4" thick solid wood grooved to accept 3mm thick luan drawer bottom. Bottom stapled and hot glued. Drawer is a 4-sided box. Solid wood drawer face is rounded and routed to create easy-use finger hold. Drawer face is glued and attached with 1 1/8" wood screws. Drawer back is raised to minimize risk of drawer being removed from frame. Drawer rides on wood side glides.

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Warranty: Furniture is engineered for heavy-use environments. Wood frame is protected by 10-Year Structural Warranty. Cushion cover and core 1-Year Warranty. Fabric carries the fabric mill's warranty.

Description	SKU#	Width	Depth	Height	Finish
1 Drawer Night Stand	313	22"	18"	24"	Honey Brown or Black
3 Drawer Chest	*073-3	33"	20"	29"	Honey Brown or Black
4 Drawer Chest	*033	33"	20"	37"	Honey Brown or Black
5 Drawer Chest	*007	33"	20"	45"	Honey Brown or Black
6 Drawer Double Dresser	306	62"	21"	30"	Honey Brown or Black
2 Drawer Armoire	604	38"	23"	67"	Honey Brown or Black
Under Bed Chest	336-2	74"	19"	9"	Honey Brown or Black