



TOUGH STUFF! Panel Beds.

Wood:

A purposeful combination of southern yellow and radiata pine engineered for strength, longevity, value and ease of maintenance. Solid wood construction. Kiln dried to 8-12% moisture content to minimize warpage.

Stain:

No-wipe (NGR) stain topped and sealed with 2 coats of 50-sheen catalyzed lacquer. All items are available in Honey Brown or Black protective lacquer finish. Select items are available in Wild Cherry protective lacquer finish.

Glue:

Water-based polyvinyl acetate.

Fasteners:

#8 x 1 ¼" wood screws, 2" finishing nails, 4 hole angles with 5/8" pan head screws, 5" lag bolts.

Construction of End Panels:

3-ply panels. Outer "picture frame" ply on 2 sides, constructed of 1" x 4" solid wood boards. Inner ply constructed of 1" x 4" and 1" x 6" solid wood boards. Panels are glued and nailed with 2" finish nails, then sealed in a hydraulic press for tight seams and durability. End panels are bored to accept lag bolts, with recessed holes to keep bolt head flush with outer surface.

Construction of Side Rails:

Solid wood 2" x 6" board, bored to accept 5" long, 3/8" diameter lag bolts. Solid wood 2" x 2" cleat is attached to the inside of each rail with glue and shank screws to provide support for the mattress foundation (not included). Mattress foundation support consists of (4) 1" x 4" solid wood boards that rest on top of the cleats, attached with #8, 1 ¼" wood screws.

Construction of Drawers for 330-5 Storage Bed:

Drawer box wood is ¾" thick solid wood grooved to accept 3mm thick luan drawer bottom. Bottom stapled and hot glued. Drawer is a 4-sided box. Solid wood drawer face is rounded and routed to create easy-use finger hold. Drawer face is glued and attached with 1 1/8" wood screws. Drawer back is raised to minimize risk of drawer being removed from frame. Drawer rides on wood side glides.

Warranty:

Furniture is engineered for heavy-use environments and protected by 10-Year Structural Warranty.

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Description	SKU#	Width	Length	Head-board Height	Foot-board Height	Finish
Single Panel Bed to fit 39" x 75" mattress (not included).	330-0	42"	80"	37"	28"	Honey Brown or Black
Single Panel Bed to fit 39" x 80" mattress (not included).	330-0 SS	42"	85"	37"	28"	Honey Brown or Black
Single Panel Mate's Bed to fit 39" x 75" mattress (not included).	335-0	42"	80"	28"	20"	Honey Brown or Black
Single Panel Mate's Bed to fit 39" x 80" mattress (not included).	335-0 SS	42"	85"	28"	20"	Honey Brown or Black
Single Panel Crew's Bed to fit 39" x 75" mattress (not included).	334-0	42"	80"	20"	20"	Honey Brown or Black
Single Panel Crew's Bed to fit 39" x 80" mattress (not included).	334-0 SS	42"	85"	20"	20"	Honey Brown or Black
Single Panel Low Profile Bed to fit 39" x 75" mattress (not included).	334-5	42"	80"	15"	15"	Honey Brown or Black
Single Panel Low Profile Bed to fit 39" x 80" mattress (not included).	334-5 SS	42"	85"	15"	15"	Honey Brown or Black
Single Panel Storage Bed to fit 39" x 75" mattress (not included).	330-5	42"	80"	37"	37"	Honey Brown or Black
Single Panel Storage Bed to fit 39" x 80" mattress (not included).	330-5 SS	42"	85"	37"	37"	Honey Brown or Black
Double Panel Bed to fit 54" x 75" mattress (not included).	332-0	58"	80"	37"	28"	Honey Brown or Black



Double Panel Bed to fit 54" x 80" mattress
(not included).

332-0
SS

58"

85"

37"

28"

Honey
Brown
or Black